

Service Manual

ORDER NO. CRT1933

HIGH POWER CASSETTE PLAYER WITH FM/MW/LW TUNER

KEH-1530 XIM/EW, XIIM/EW

■ This additional service manual is designed to be used together with Model KEH-1300/X1M/EW Service Manual CRT1798. Refer to it for finding parts numbers and adjustment, etc. which are not shown in this manual.

ELECTRICAL PARTS LIST

● Tuner Amp Unit(Page 14)

	1	KEH-1530/X1M/EW
	KEH-1300/X1M/EW	KEH-1530/X1N/EW
	KEIT 1000/X IIVI/EV	KEH-1530/X11N/EW
Circuit Symbol & No	Part No.	Part No.
IC 301	HA12134AF	raitivo.
IC 301	AN6263N	
1	1	CN764007DI
IC 451	SN761025DL	SN761027DL
IC 551	HA13150A	HA13151
Q 301 302	DTC114TS	•••••
j		
Q 401	DTC114ES	••••
Q 851 852	DTC143TS	*****
Q 853	DTA124ES	••••
VR 301 302	CCP1209	••••
R 301 302	RD1/4PU272J	****
R 303 304	RD1/4PU332J	••••
R 305 306 309	RD1/4PU104J	••••
R 307	RD1/4PU223J	••••
R 308	RD1/4PU183J	••••
R 401 402	RD1/4PU822J	****
R 403	RD1/4PU100J	••••
R 404	RD1/4PU684J	••••
R 457 458	RD1/4PU103J	••••
R 459 460 461	RD1/4PU472J	RD1/4PU0R0J
R 465 466	RD1/4PU223J	RD1/4PU333J
11.455.455	115 1741 02200	115 1/41 00000
R 602	••••	RD1/4PU472J
R 851 852	RS1/10S223J	•••••
R 853 854	RD1/4PU821J	****
C 301 302 304	CEJA1R0M50	****
C 305 306	CKSQYF224Z25	****
0 305 306	CNOUTF224225	
C 307 308	CKSQYB104K16	****
C 309	CEAL4R7M16	****
1		
C 310	CEJA4R7M35	*****
C 311 312	CKSQYB223K25	••••
C 401	CKSQYB562K50	••••
0.400	00000000000000	
C 402	CCSQCH330J50	•••••
C 403	CEAL101M10	•••••
C 404	CKSYB823K50	****
C 483	CEJA100M16	CEJA220M6R3
C 851	CEJA100M16	••••
C 852	CEL100M16	••••

KEH-1530

EXPLODED VIEW AND PARTS LIST

CHASSISParts List(Page 32)

			KEH-1300/X1M/EW	
8 8 I	A1-	Denotesta	D Al.	KEH-1530/X1IN/EW
Mark	No.	Description	Part No.	Part No.
	3	Cord Assy	CDE4950	CDE5285
	7	Tuner Amp Assy	CWM4577	CWM5139
	8	Detach Grille Assy	CXA8538	CXA9981
	9	Cassette Mechanism Assy	EXK3436	EXK3416
	25	Panel Unit	CXA8837	CXB1062
	26	Door	CAT1762	CAT1846
	40	Grille	CNS3830	CNS4372
	41	Key Board Unit	CWM4579	CWM5157
	48	Screw	BPZ26P060FMC	****
	51	Pin Jack(CN851)	CKB1028	00000
	53	Panel	CNB2014	CNB2027
	56	Holder	CNC6531	****

CASSETTE MECHANISM ASSYParts List(Page 35)

			EXK3436	EXK3416
Mark	No.	Description	Part No.	Part No.
	75	Diode(D1)	1SR-35-100A	••••
	76	Solenoid(SO1)	EXP1012	*****
	77	Arm	ENV1491	00000
1	78	Spring	EBH1582	••••

PACKING METHOD

● Parts List(Page 36)

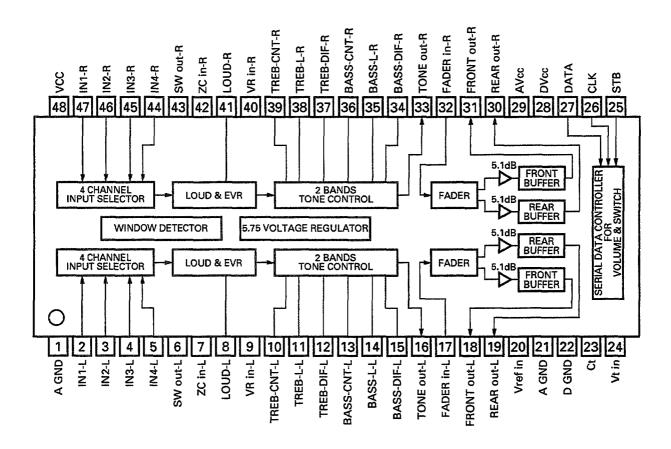
			KEH-1300/X1M/EW	KEH-1530/X1M/EW	KEH-1530/X1N/EW	KEH-1530/X1IN/EW
Mark	No.	Description	Part No.	Part No.	Part No.	Part No.
	1	Carton	CHG2895	CHG3161	CHG3163	CHL3162
	2-1	Owner's Manual	CRD1965	CRD2182	CRD2182	CRD2182
	2-2	Owner's Manual	CRD1966			
	7	Cord Assy	CDE4950	CDE5285	CDE5285	CDE5285
	9	Contain Box	CHL2895	CHL3161	CHL3163	CHL3162

Owner's Manual

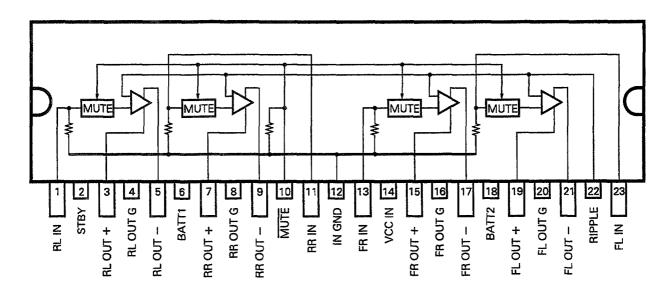
Part No.	Language
CRD2182	English, French, Spanish,
	German, Italian, Dutch

IC INFORMATION

SN761027DL



HA13151





Service Manual

KEH-1400/X1M/UC



ORDER NO. CRT1798

XIM/UC

HIGH POWER CASSETTE PLAYER WITH FM/AM TUNER

KEH-1400 KEH-1450 xim/es KEH-1311 xim/us

KEH-1100 XIM/UC KEH-1150 XIM/ES

HIGH POWER CASSETTE PLAYER WITH FM/MW/LW TUNER

KEH-1300 XIM/EW KEH-1300SDK

YIM/GD

NOTE:

- See the separate manual CX-644(CRT1800) for the cassette mechanism description.
- The cassette mechanism assy employed in this model is one of X-2M series.
- Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
 "Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.
- For the service mentioned in this manual, the special tools GGD1056 and GGD1100 have to be used. See the sections "Adjustment" on how to use these tools.

PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan PIONEER ELECTRONICS SERVICE INC. P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A. PIONEER ELECTRONIC [EUROPE] N.V. Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium PIONEER ELECTRONICS ASIACENTRE PTE.LTD. 501 Orchard Road, #10-00, Lane Crawford Place, Singapore 0923

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K-FFM. JAN. 1996 Printed in Japan

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1. SAFETY INFORMATION

● KEH-1400/X1M/UC,1311/X1M/UC,1100/X1M/UC

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5). When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

2. SPECIFICATIONS

Jeable sensitivity, 11 dBf (10 µV/75 Ω, mono) SN: 30 dB Sold Bird Sensitivity, 11 dBf (11 µV/75 Ω, mono) Sold Bird Sold Sold Sold Sold Sold Sold Sold Sol	Grounding system Negative type Max. current consumption KEH-1400, 1360, 13 '1, 1300, 1300SDK 7.5 A KEH-1100, 1150 8.0 A Dimensions (DIN) (mounting size) 8.0 A
できる 全角 全角 全角 全角 全角 全角 全角 全角 全角 全角	Max. current consumption KEH-1400, 1450, 13°1, 1300, 1300SDK KEH-1400, 1450, 13°1, 1300, 1300SDK Dimensions (DIN) (mounting size) 6.0 A Dimensions (DIN) (mounting size)
(全) (2) (2) (2) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	KEH-1400, 1450, 13°1, 1300, 1300SDK KEH-1100, 1150 Dirensions (DIN) (mounting size) 178 (W) × 50 (H) × 150 (D) m
(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	6.0 A KEH-1100, 1150
全角 全角 全角 全角 全角 全角 全角 全角 全角 全角	Dimensions (DIN) (mounting size)
4£ £665865 £65 £65 £665 £665	
2 全 寫(c)	[7 (W) × 2 (H) × 5-7/8 (D) in.]
全 第 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	(nose)(nose)(nose)(nose)
全角の全角角の 	
로 이 이 원 등 이 원 명 원 부 명 원 원 원 원	(D) (mounting size) 178 (W) × 50 (H) × 155 (D) mm
19 (2 (2 (2 (2 (2 (2 (2 (2 (2 (2 (2 (2 (2	
G 2 8 8 2 2 4 9 2 2 2 2 8 2 2 4 9 2 2 4 9 2 2 2 3 8 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3	(nose) 170 (W) × 48 (H) × 14 (D) mm
2 6 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7 7 6 7	[63/4 (W) x 1-7/8 (H) x 1/2 (D) in.]
6865 4865 4865 4866 6867 4865 4865 4866	Weight 11 kg (2.4 lbs.)
99 499 499 499 499 499 499 499 499 499	,
유	Amplimer
 	Continuous power output is 14 vv (10 vv for Ren - 100) per channel min. Into 4 onms, both chan-
発 発 発 発 発 発 発 発 発 発 発 発 発 発 発 発 発 発 発	mes griven but of 15,000 nz with ito findle than 5 % ind. Maximiss source cutout
2	4 W 08 KFH-1400 1411 1400 1400SDK
	KEH-1100, 1150
전 숙영호 구호영호 목영호	Load impedance
	Preout output leve/output impedance500 mV/1 kΩ
######################################	Tone controls (bass) KEH-1400, 1311, 1100, 1300, 1300SDK
(유준 구구임 (유구 구구임 (유구 구구임 (유구 구구임 (유구	(bass) KEH-1450, 1150
후 유유명 유명 구역 (1982 전 1982 전 19	(treble) ±12 d8 (10 kHz)
	Loudness contour
	Tape player
	1906 1906 1907 19
2 (2 P) (2 P	Fast forward/rewind time Approx. 90 Sec. for C-60
9 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Wow & flutter 0.13 % (WRMS)
24 4 6 6 F	Frequency response
74.) 74.) 74.)	KEH-1400, 1450, 1300, 1300SDK
£ 6	NET-1:11 100, 190
<u> </u>	Signal to notice ratio
FM tun Freque Usable 50 db 6	KEH-1400, 1450, 1300, 1300SDK Metal: Dolby B NR IN: 63 dB (IHF-A network)
FM tun Freque Usable 50 dB	Dolby NR OUT: 55 dB (IHF-A network)
FM tun Freque Usable 50 dB o	KEH-1311, 1100, 1150
	FM tuner (KEH-1400/UC, 1311, 1100)
	Frequency range 87.9 — 107.9 MHz
50 dB quiet Signal-to-no	Usable sensitivity
oran-to-ignai-to-igna	50 dB quieting sensitivity
	Signal-to-holse fatio
TIOTOTICS TO THE PROPERTY OF T	Fraction of the Control of the Contr
Acceptants	Stereo separation
April 1919	Selectivity of A CACAC

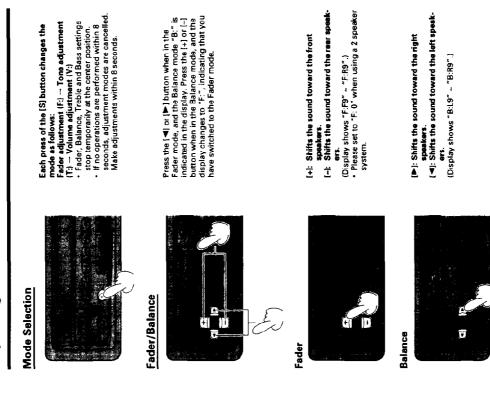
3. OPERATIONS AND CONNECTION

Q ✓ With a 2 speaker system, connect to the 2 speakers in the front or the rear. Use this for connections when you have the separately available amplifier. Front Right speaker Rea Rea To system control terminal of the power amp or Auto-anienna relay control terminal. (Max. 300 mA 12 V DC.) Connecting cords with RCA pin plugs (sold separately) Fuse holder Blue €. §. §. Gray/red ⊕ Black/gray ⊕ Gray/black ⊕ Φ**(**) ⊕ Green/black ⊕ Black/green 叫 Black (ground) ⊕ Green/red ⊕ Green Antenna jack To terminal always sup-plied with power regard-less of ignition switch position. Rear output This unit Red ŪŪ To electric terminal controlled by ignition switch (12 V DC) ON/OFF. To vehicle (metal) body. Left speaker Front

* The orange lead fuse holder tor the KEH-1100 has a different shape

Adjusting Volume and Tone

Connection Diagram



Using the Tape Deck

To Change Sides



Press the [▲▲] and [▶▶] buttons at the same time.

Bass/Treble

 $\overline{f v}$

Press the [4] button whan in the Treble mode, and the Bass mode "B" is indicated in the display. Press the [₱] button when in the Bass mode, and the display changes to "T" indicating that you have switched to the Treble mode.



Fast Forward/Rewind



Press the button for the same direction as the tape play indicator.



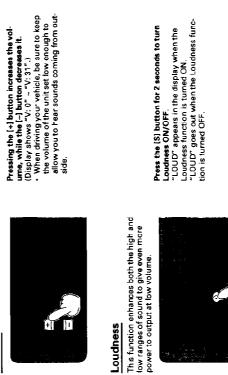
Press the button for the opposite direction as the tape play indicator.

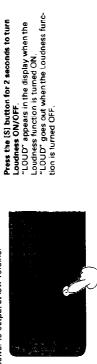
Rewind

Ā

ı







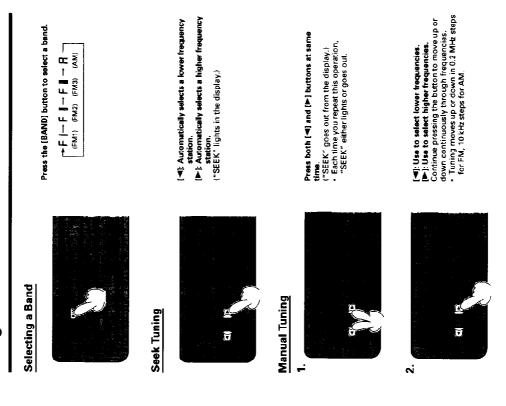


[+]: Boosts
[-]: Attenuates
(When in the Treble mode, the display shows "T.-6", "Mhen in the Bass mode, t shows "B.-6", "B: 6", "

et D

Volume

Using the Radio



4. DISASSEMBLY

Removing the Case (not shown)

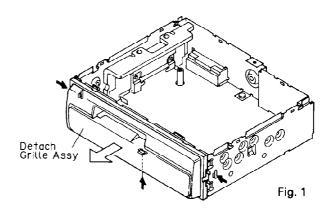
1.Insert and turn a flat screwdriver at locations indicated by arrows to remove the case.

Removing the Cassette Mechanism Unit (not shown)

- 1.Remove the four screws.
- 2.Disconnect the connector.
- 3.Remove the cassette mechanism unit.

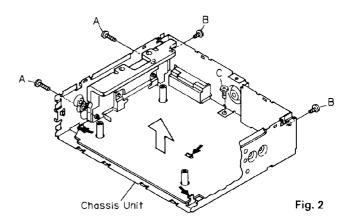
■ Removing the Detach Grille Assy (Fig. 1)

- 1.Disconnect the three stoppers indicated by arrows.
- 2.Remove the detach grille assy.



Removing the Chassis Unit (Fig. 2)

- 1.Remove the two screws A, two screws B and one screw C.
- 2.Unbend the tabs at three locations indicated by arrows.
- 3.Remove the chassis unit.



5. ADJUSTMENT

Connection Diagram

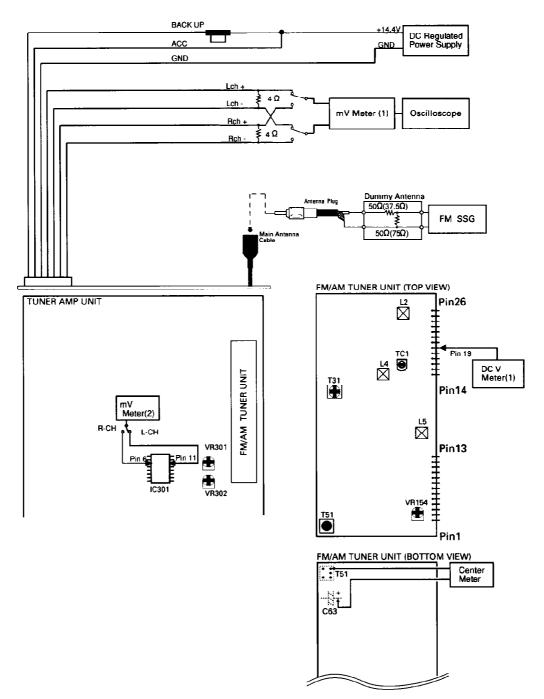


Fig. 3

- For Repair of the Key Board Unit, Use the Extension-Cord Tool GGD1056.
- For Repair of the Cassette Mechanism Unit, Use the Extension-Cord Tool GGD1100.

FM ADJUSTMENT

Modulation M:MONO MOD., 400Hz 30%(22.5kHz Dev.)

S:STEREO MOD., 1kHz, L or R=30%(20.25kHz+7.5kHz Dev.)

NOTE:Before proceeding to further adjustments after switching power ON, let the tuner run for ten minutes to allow the circuits to stabilize.

(KEH-1400/X1M/UC, 1311/X1M/UC, 1100/X1M/UC)

	No.	FM S	SG	Displayed	Adjustment	Adjustment Method
		Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	••••	*****	107.9	L5	DC V Meter(1): 6V
IF	1	98.1 M	60	98.1	T51	Center Meter : 0
ANT Coil	1	98.1 M	5	98.1	L2	mV Meter(1): Maximum
RF Coil	1	98.1 M	5	98.1	L4	mV Meter(1): Maximum
IFT	1	98.1 M	5	98.1	T31	mV Meter(1) : Maximum (STEREO MODE)
ARC	1	98.1 S	39	98.1	VR154	mV Meter(1) : Separation 5dB (STEREO MODE)

(KEH-1300/X1M/EW, 1300SDK/X1M/GR, 1400/X1M/IT)

		FM SSG		Displayed	Adjustment	Adjustment Method
	No.	Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	****	****	108.0	L5	DC V Meter(1): 6V
IF	1	98.1 M	60	98.1	T51	Center Meter : 0
ANT Coil	1	98.1 M	5	98.1	L2	mV Meter(1): Maximum
RF Coil	1	98.1 M	5	98.1	L4	mV Meter(1): Maximum
lmage	1	129.3 M	60—80	107.9	TC1	mV Meter(1): Minimum
IFT	1	98.1 M	5	98.1	T31	mV Meter(1) : Maximum (STEREO MODE)
ARC	1	98.1 S	39	98.1	VR154	mV Meter(1) : Separation 5dB (STEREO MODE)

(KEH-1450/X1M/ES, 1150/X1M/ES)

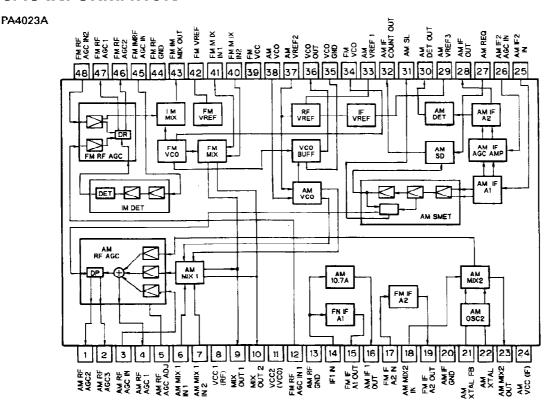
	No.	FM SS	SG	Displayed	Adjustment	Adjustment Method
		Frequency(MHz)	Level(dBf)	Frequency(MHz)	Point	(Switch Position)
TUN Volt	1	****	••••	108.0	L5	DC V Meter(1): 6V
IF	1	98.1 M	60	98.1	T51	Center Meter: 0
ANT Coil	1	98.1 M	5	98.1	L2	mV Meter(1) : Maximum
RF Coil	1	98.1 M	5	98.1	L4	mV Meter(1) : Maximum
IFT	1	98.1 M	5	98.1	T31	mV Meter(1) : Maximum (STEREO MODE)
ARC	1	98.1 S	39	98.1	VR154	mV Meter(1) : Separation 5dB (STEREO MODE)

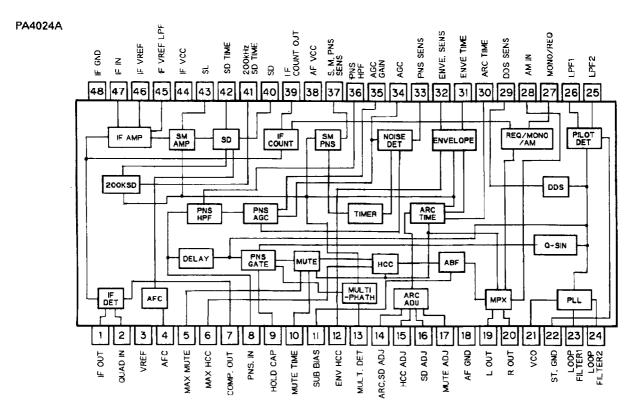
DOLBY NR ADJUSTMENT

(KEH-1400/X1M/UC, 1450/X1M/ES, 1300/X1M/EW, 1400/X1M/IT, 1300SDK/X1M/GR)

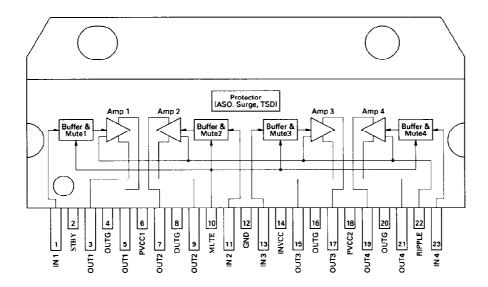
(KETT 1400/X 110/00, 1400/X 110/20, 1000/X 110/20)	1400/X Hely 11 , 10000 Dig X Hely Oil	
Test Tape	Adjustment Point	Adjustment Method
		(Switch Position)
NCT-150	VR301(Lch),VR302(Rch)	mV Meter(2) : -8.2dBs ± 1dB
(400Hz,200nwb/m)		(DOLBY NR Switch : OFF)

6. IC INFORMATION





HA13150A

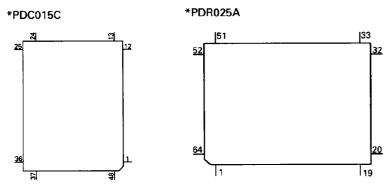


● Pin Functions (PDC015C)

Pin No.	Pin Name	I/O	Function and Operation
1–4	NC		Not used
5–8	KST4-KST1	0	Key strobe 4–1
9–12	KD4-KD1	-	Matrix key return 4-1
13	NC		Not used
14	SCK	I/O	Clock input terminal for serial data input and output
15	SO	I/O	Key data output
16	SI	ı	Display data input
17	RES	_	Reset input
18	TEST	_	Test input
19	OSC-IN		System clock input
20	OSC-OUT	0	System clock output
21	VSS		GND
22,23	VDD2,VDD1	·	LCD power supply 2,1
24	VDD		Power supply
25–28	COM1-4	0	LCD common signal 1–4
29-42	SEG1-14	0	LCD segment signal 1-14
43–48	NC		Not used

IC's marked by* are MOS type.

Be careful in handling them because they are very liable to be damaged by electrostatic induction.



P Pin Function	ns (<u>PDR025</u> A	<u> </u>		
Pin No.	Pin Name	1/0	Format	Function and Operation
1	MCMUT	1	С	Mechanism mute request
2	TAPLD	ļ		Tape loading input
3	EO	0	С	Error output
4	VDD1			Power supply
5	GND			GND
6	VCOIN	1		AM/FM VCO IN
7	ASENS			ACC power sense input
8	VDD2			Power supply
9	LCK	0	С	Clock output(Key & display microcomputer)
10	LDT	0	C	Data output(Key & display microcomputer)
11	LDĮ		C	Data input(Key & display microcomputer)
12	FMSD			FM SD input
13	AMIF		L	AM IF signal input
14	SL			Signal level input
15	ST	1	1	Stereo input
16	SK	1] C	SK signal input
17	DK	I	С	DK signal input
18	SWVDD	I	С	Grille power supply control
19	PEE	0	С	Beep tone output
20	VST	0	С	Strobe pulse output for electronic volume
21	VCK	0	С	Clock output for electronic volume
22	VDT	0	С	Data output for electronic volume
23	NC			Not used
24	XOUT	0	С	Crystal oscillating element connection pin
25	XIN	I		Crystal oscillating element connection pin
26	GND			GND
27-30	NC			Not used
31	TESTIN	1	С	Test program mode input
32	DSENS	1	С	Grille detach sense input
33,34	GND	<u> </u>		GND
35–38	NC			Not used
39	MUTE	0	C	System mute output
40	DKOUT	0	С	DK interrupt output
41	ILLPW	0	C	Not used
42	AUTANT	0	C	Not used
43	SYSPW	0	С	System power supply control output
44-46	NC	<u> </u>		Not used
47	NR	0	C	NR output
48	MTL	0	С	METAL output
49	MS	0	С	Cassette mechanism MS sense output
50	MECPW	0	С	Cassette mechanism power
51	AMPW	0	С	AM power control output
52	LOCL	0	C	LOC "L" set up
53	LOCH	0	С	LOC "H" set up
54	FMPW	0	С	FM power control output
55	SEEK	0	С	Seek output
56	MONO	0	С	Forced mono output
57	LW	0	C	LW output
58	GND	1		GND
59–62	DM3-DM0	1		Destination • function input
63	NOR/REV	<u> </u>	С	Tape running input
64	DM4	<u> </u>		Not used

Format	Meaning
C	C MOS

7. LCD

● CAW1377

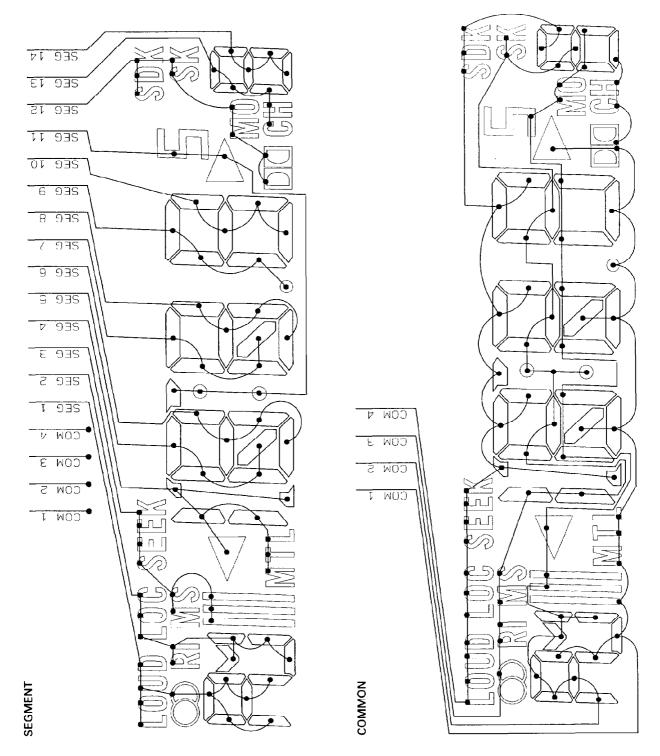


Fig. 4

8. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/\(\)S\(\)\(\)J,RS1/\(\)\(\)S\(\)\(\)J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

=====Circuit Symbol & No. Part Name=====	Part No.	=:	====(Circuit	t Sym	bol &	No. I	Part	Name	9===	·=		Part No.
Unit Number :				304									RD1/4PU332J
Unit Name : Tuner Amp Unit(1400/X1M/UC)		R	305			608							RD1/4PU104J
		R	307	501	618	620	622	959	981				RD1/4PU223J
MISCELLANEOUS		R	308										RD1/4PU183J
IC 251	LA3161P	R	401	402									RD1/4PU822J
IC 301	HA12134AF	R	403										RD1/4PU100J
IC 401	AN6263N	R	404										RD1/4PU684J
IC 451	SN761025DL	R	452										RS1/10S272J
IC 551	HA13150A	R	453										RD1/4PU151J
		R	454										RS1/10S151J
IC 601	PDR025A												
Q 301 302	DTC114TS	R		456									RS1/10S101J
Q 401 605 961 963	DTC114ES	R							621				RD1/4PU103J
Q 501 506 602 603 606	2SC1740S	R		460	461	503	507	616	631	951	958	964	RD1/4PU472J
Q 502	2SK330	R		466									RD1/4PU223J
0	0000400	R	467	468									RD1/4PU151J
0 504	2SC2498	_											554/45/1454
Q 551 552 958	DTC124ES	R		615									RD1/4PU152J
Q 601 851 852 966	DTC143TS	R						962	965	9/0			RD1/4PU102J
Q 604 Q 607	DTA114ES DTC124TS	R		573		575	5/0						RD1/4PU222J RD1/4PU222J
Q 607	DIC12413	R	511	5/3	5/4								RD1/4PU101J
Q 853	DTA124ES	n	911										ND 1/4F 0 10 13
Q 951	2SD1859	R	513	853	854								RD1/4PU821J
Q 956 962	2SA933S	Ř		960									RD1/4PU331J
Q 957	2SB1243		515		0.0								RD1/4PU680J
Q 959	2SD2395	R	527	528									RD1/4PU162J
		R											RD1/4PU330J
Q 960	2SA1674												
Q 965	2SB1242		530										RD1/4PU393J
Q 967	2SC1740S	R		982									RS1/10S103J
D 251 502 503 601 602 604 608 609 610 611		R		552	553	554	555	556	557	558			RD1/4PU2R2J
D 501	MTZJ3R0B	R	568										RS1/10S153J
D 551	CWW1352	R	569										RS1/10S221J
D 551 D 603	HZS7LB1	R	677	E 70	670	580	ene						RS1/10S222J
D 605 615	HZS7LA1	R	605	3/6	3/3	300	000						RS1/10S473J
D 606	HZS7LC3	R		610	630	957							RD1/4PU473J
D 612 613 614	1SS270		611	010	000	33,							RD1/4PU473J
B 512 518 514	100270	Ř		613	614	625							RD1/4PU222J
D 621 962	1SS270		٠.ـ	0.0	•	020							110 1/4/ 02220
D 951 952 954 955 958	1SR139-200	R	619	980									RD1/4PU392J
D 953	HZS6LB2	R	624										RS1/8S104J
D 956	HZS9LB3	R	626										RD1/4PU104J
D 961	HZS9LA2	R	851	852									RS1/10S223J
		R	961										RD1/4PU511J
L 501 Ferri-Inductor	CTF-157												
L 601 602 Ferri-Inductor	LAU2R2K		963										RD1/4PU471J
L 951 Choke Coil 600H	CTH1160		969										RD1/4PU472J
X 601 Crystal Resonator 4.500MHz		R	971	972									RD1/4PU1R5J
VR 301 302 Semi-fixed 33kΩ(B)	CCP1209	C	A DA C	TORS									
FM/AM Tuner Unit	CWE1417	C,	AC	One	,								
. my an ionor one		С	251	252	507								CKSQYB681K50
RESISTORS		č		254									CEA2R2M50LS2
		Ċ		256		403							CEA101M10LS
R 251 252	RD1/4PU273J	С	257	258	475	476							CKSQYB333K25
R 253 254	RS1/10S470J	С	301	302	304	451	452	453	454	463	464		CEA010M50LL
R 255 256 983	RS1/10S472J												
R 257 258	RS1/10S104J	C		306	_	_		_					CKSQYF224Z25
R 301 302 451	RD1/4PU272J	C					558	559	560	561	562	604	CKSQYB104K16
		C		517	518	606							CKSQYB104K16
		C	309										CEA4R7M35LS2
		С	310	551	552	553	554	603					CEA4R7M35LL

=====Circuit Symbol & No. Part Name=====	Part No.	=====Circuit Symbol & No. Part Na	ame==== Part No.
C 311 312 513 515 520 521 C 401 C 402 C 404 C 459 460 465 466 483 851 852	CKSQYB223K25 CKSQYB562K50 CCSQCH330J50 CKSYB823K50 CEA100M16LL	D 231 L 2 4 L 3 Inductor L 5 Coil L 51 Ferri-Indu	SVC253 CTC1108 LCTB2R2K2125 CTC1107 etor LAU150K
C 461 462 C 467 468 C 469 470 C 471 472 501 510 589 590 591 592 609 99 C 473 474 484	CKSQYB822K50 CKSQYB152K50 CKSQYB183K25 63 CKSQYB102K50 CEA2R2M50LL	L 201 Ferri-Indu L 202 Ferri-Indu L 203 Inductor L 208 Inductor L 231 Inductor	ctor LAU4R7K
C 477 478 508 509 512 963 964 C 485 C 487 C 489 504 506 511 958 C 502 525	CCSQCH101J50 CKSQYB332K50 CKSYB104K16 CKSQYB103K25 CKSYB473K16	T 31 Coil T 51 Coil CF 51 52 53 Ceramic F CF 232 Ceramic F X 151 Ceramic F	CTE 1116 CTC 1136 Filter CTF 1290
C 503 4.7μF/16V C 516 526 607 C 541 C 570 C 571	CCH1005 CKSQYB473K16 CCSQCH100D50 CEAS100M16 CEAS330M10	X 231 Crystal Re VR 154 Semi-fixed RESISTORS	esonator 10.26MHz CSS1111 d 68kΩ(B) CCP1211
C 572 573 C 601 C 602 C 611 C 951 3300µF/16V	CKSQYB104K25 CCSQCH110J50 CCSQCH100D50 CKSYB103K25 CCH1018	R 1 2 R 4 R 5 R 6 10 202 R 7 247	RS1/16S225J RS1/16S154J RS1/16S391J RS1/16S223J RS1/16S123J
C 952 C 957 959 330µF/10V C 960	CEAS331M16 CCH1181 CEA101M16LL	R 8 17 R 9 R 11 R 13	RS1/16S332J RS1/16S473J RS1/16S124J RS1/16S5631
Unit Number : CWM4585 Unit Name : Key Board Unit(KEH-1400/X1M/UC, 1 1450/X1M/ES,1150/X1M/ES)	400/X1M/IT,	R 16 R 18	RS1/16S271J RS1/16S104J
MISCELLANEOUS IC 901	PDC015C	R 31 R 32 215 R 33	RS1/16S332J RS1/16S470J RS1/16S922J
D 901 D 902 D 903 L 901 Ferri-Inductor	MA151WK MA151WA MA110 LAU150K	R 34 35 R 51 R 52 R 55	RS1/16S822J RS1/16S331J RS1/16S271J RS1/16S560J RS1/16S102J
S 901 902 903 904 905 906 907 908 909 998 911 912 913 914 915 916 IL 901 902 903 LCD 901 LCD 901	10 CSG1055 CSG1055 CEL1470 CAW1377	R 56 R 61 R 62 R 101	RS1/16S823J RS1/16S392J RS1/16S273J RS1/16S272J
RESISTORS R 901 902	RS1/10S222J	R 102 R 103	RS1/16S682J RS1/16S333J
R 903 904 905 906 907 908 909 910 911 9 R 913 R 917 R 946		R 104 R 105 R 107 R 151 R 152	RS1/16S334J RS1/16S683J RS1/16S222J RS1/16S222J RS1/16S393J
CAPACITORS		R 239	RS1/16S104J
C 901 C 902 903 C 904 C 905	CEA100M16LL CKSQYB103K25 CCSQCH181J50 CKSQYB104K16	R 155 R 156 R 157 R 160	RS1/16S273J RS1/16S243J RS1/16S203J RS1/16S222J
Unit Number : CWE1417 Unit Name : FM/AM Tuner Unit(KEH-1400/X1M/U 1311/X1M/UC, 1100/X1M/UC, 1150/X1		R 161 R 162 R 163 R 203	RS1/16S563J RS1/16S105J RS1/16S223J RS1/16S225J
MISCELLANEOUS		R 204	RS1/16S103J
IC 1 IC 2 Q 1 31 202 Q 2 203 Q 3	PA4023A PA4024A 2SC2412KLN DTC124EU 3SK263	R 206 R 207 R 208 217 R 209 H 214	RS1/16S220J RS1/16S101J RS1/16S102J RS1/16S471J RS1/16S822J
Q 201 D 1 2 D 4 D 5 7 8 D 6 201 202	2SK932 RD39JS 1SV251 KV1410 MA157	R 231 R 232 R 237 R 236 R 239	RS1/16S272J RS1/16S473J RS1/16S103J RS1/16S104J RS1/16S104J

	Ci					art !	Name				Part No.	===:	==Circuit S	Symbol & No. Pa	rt Name====		Part No.
R K R	240 241 243 244										RS1/16S332J RS1/16S202J RS1/16S183J RS1/16S472J		Number Name	: : Cassette P.C.Be		(1M/UC,1	
	PACIT	TORS									1101,1004720	D S	1 1		ch(Load)		1SR-35-100A ESN1016
С	1										CCSQCH060D50	S S	2		ch(Mute) ch(FWD/REV)		ESN1017 ESH1006
CCC	2 4 6										CCSRCH020C50 CCSRCH820J50 CCSRCH820J50			Parts List			
č	8	18	25	31	52	59	62	105	107	213	CKSRYB103K25	М	1	Mot	or Unit		EXA1444
C	9 10	34	56	152	160	241					CKSQYB104K16 CCSRCH0R5C50	HD SO	1	Flear Sole	l Assy noid		EXA1 443 EXP1012
CCC	11 12 14	13	17	19	20						CFA010M50LL CKSRYB222K50 CCSRCH220J50		Number Name	: : Cassette P.C.Bo	oard(KEH-1100/X	(1 M /UC,1	150/X1M/ES)
С	15										CCSRCH060D50	s s	1 2		ch(Load) ch(Mute)		ESN1016 ESN1017
C C	16 21										CCSRCH080D50 CEA100M16LL	s	3	Swit	ch(FWD/REV)		ESH1006
Ċ	22										CCSRTH090D50 CCSRTH120J50	Misc	ellaneous	Parts List			
												M	1		or Unit		EXA1444
0000	24 26 32 33										CCSRCH471J50 CCSRCH101J50 CKSQYB472K50 CCSRCH050C50	HD	1	Неас	i Assy		EXA1443
Č	36										CCSRRH201J50						
C	51 54										CKSRYB223K25 CCSRCH470J50						
С	55										CKSQYB223K25						
C	57 58	234									CKSRYB472K50 CEA330M10LL						
C	60 61										CKSRYB102K50 CKSRYB102K50						
C	63										CEAR22M50LL						
C	101 102										CEA100M10NPLL CKSRYB182K50						
C	103 104										CKSRYB682K25 CEA2R2M50LL						
С	106										CCSRCH151J50						
C	151 153	157									CKSRYB472K50 CEA3R3M50LL						
	154 158										CKSQYB104K16 CKSYB474K16						
С	159										CEA220M6R3LL						
c	161 162	209									CKSQYB104K16 CEA3R3M50LL						
C	163 170	202									CKSRYB102K50 CCSRCH100D50						
С	201	250									CCSRCH471J50						
	203 204		236	244							CKSRYB332K50 CKSQYB473K16						
	206	233									CKSQYB104K16						
	207 211										CCSRCH560J50 CCSRCH101J50						
С	212 216										CEA470M6R3LL CCSRCH101J50						
	217 219										CEA1R5M50LL CCSRCH471J50						
С	220	230									CKSRYB103K25						
C	231 232										CCSRCH330J50 CCSRCH150J50						
	237 239										CCSRCH180J50 CKSRYB472K50						
С	240	242									CEAR47M50LL						
	243 245										CEAR33M50LL CKSRYB183K25						
С	246										CKSQYB473K16						

■ The KEH-1300/X1M/EW, KEH-1300SDK/X1M/GR, KEH-1400/X1M/IT, KEH-1450/X1M/ES, KEH-1311/X1M/UC, KEH-1100/X1M/UC and KEH-1150/X1M/ES Tuner Amp Unit Parts Lists enumerate the parts which differ from those enumerated in the KEH-1400/X1M/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-1400/X1M/UC Tuner Amp Unit Parts List is given on page 14.

Tuner Amp Unit

Tuner Amp Unit					
	1400/X1M/UC	1450/X1M/ES	1311/X1M/UC	1100/X1M/UC	1150/X1M/ES
Circuit Symbol & No.	Part No.	Part No.	Part No.	Part No.	Part No.
IC301	HA12134AF	HA12134AF			
IC401	AN6263N	AN6263N	AN6263N		
IC551	HA13150A	HA13150A	HA13150A	PA3029B	PA3029B
VR301,302	CCP1209	CCP1209			
Q301,302	DTC114TS	DTC114TS		• • • • •	
				i	
Q401	DTC114ES	DTC114ES	DTC114ES		
R301.302	RD1/4PU272J	RD1/4PU272J			
R303,304	RD1/4PU332J	RD1/4PU332J			
R305,306,309	RD1/4PU104J	RD1/4PU104J			
R307	RD1/4PU223J	RD1/4PU223J			
1				1	
R308	RD1/4PU183J	RD1/4PU183J			
R401,402	RD1/4PU822J	RD1/4PU822J	RD1/4PU822J		
R403	RD1/4PU100J	RD1/4PU100J	RD1/4PU100J		
R404	RD1/4PU684J	RD1/4PU684J	RD1/4PU684J		
R465.466	RD1/4PU223J	RD1/4PU223J	RD1/4PU333J	RD1/4PU333J	RD1/4PU333J
			}	!	
R601			RD1/4PU472J		
R602		1		RD1/4PU472J	RD1/4PU472J
R604		RD1/4PU472J			RD1/4PU472J
R631	RD1/4PU472J		RD1/4PU472J	RD1/4PU472J	••••
C301,302,304	CEA010M50LL	CEA010M50LL			
C305,306	CKSQYF224Z25	CKSQYF224Z25			••••
C307,308	CKSQYB104K16	CKSQYB104K16			
C309	CEA4R7M16LS2	CEA4R7M16LS2			
C310	CEA4R7M35LL	CEA4R7M35LL			
C311,312	CKSQYB223K25	CKSQYB223K25			
,					1
C401	CKSQYB562K50	CKSQYB562K50	CKSQYB562K50		
C402	CCSQCH330J50	CCSQCH330J50	CCSQCH330J50		
C403	CEA101M10LS	CEA101M10LS	CEA101M10LS		
C404	CKSQYB823K25	CKSQYB823K25	CKSQYB823K25		

Tuner Amp Unit(1/2)

Tuner Amp Unit(1/2	<u> </u>		
	1400/X1M/UC	1300/X1M/EW 1400/X1M/IT	1300SDK/X1M/GR
Circuit Symbol & No.	Part No.	Part No.	Part No.
IC601	PDR025A	PDR026A	PDR026A
IC701			LA2220
IC702			NJM4558M
X701			CSS1022
Ω701			2SC1740S
Ω702			DTC124TS
EF951		CCG1003	CCG1003
FM/AM Tuner Unit	CWE1417	CWE1416	CWE1416
R527.528	RD1/4PU162J	RD1/4PU272J	RD1/4PU272J
R604,712	• • • • •		RD1/4PU472J
R631	RD1/4PU472J	RD1/4PU472J	
R701			RN1/10SE182D
R702			RN1/10SE473D
R703,714			RD1/4PU473J
R704			RD1/4PU222J
R705,715			RD1/4PU103J
R706			RD1/4PU123J
R707		• • • • •	RD1/4PU684J
R708,719			RD1/4PU153J

Tuner Amp Unit(2/2)

, sites , mile sites (1)	1400/X1M/UC	1300/X1M/EW	1300SDK/X1M/GR
Circuit Symbol & No.	Part No.	1400/X1M/IT Part No.	Part No.
R709			RS1/10S682J
R710			RD1/4PU152J
R711			RS1/10S564J
R713			RS1/10S823J
R717,718			RD1/4PU104J
R720			RN1/4PC1600D
C525	CKSYB473K16	CKSYB223K25	CKSYB223K25
C526	CKSQYB473K16	CKSQYB223K25	CKSQYB223K25
C701			CEAS470M10
C702			CEA100M16LL
C703,704			CQMA102J50
C705			CKSQYB222K50
C706.712.715.716			CKSQYB473K16
C707			CKSYB223K25
C708			CEA470M10LL
C709			CEAR33M50LL
C710			CQMA683J50
C711			CEA010M50LL
C713.714			CFTLA473J50
C717,718			CKSQYB102K50

The KEH-1300/X1M/EW, KEH-1300SDK/X1M/GR, KEH-1311/X1M/UC and KEH-1100/X1M/UC Key Board Unit Parts Lists enumerate the parts which differ from those enumerated in the KEH-1400/X1M/UC, KEH-1400/X1M/IT, KEH-1450/X1M/ES and KEH-1150/X1M/ES Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-1400/X1M/UC, KEH-1400/X1M/IT, KEH-1450/X1M/ES and KEH-1150/X1M/ES Key Board Unit Parts List is given on page 14.

Key Board Unit

	1400/X1M/UC(CWM4585)	1300/X1M/EW(CWM4579)
	1400/X1M/IT(CWM4711)	1300SDK/X1M/GR(CWM4582)
1	1450/X1M/ES(CWM4594)	1311/X1M/UC(CWM4588)
1	1150/X1M/ES(CWM4597)	1100/X1M/UC(CWM4591)
Circuit Symbol & No.	Part No.	Part No.
IL 901,902,903	CEL1470	CEL1469

The KEH-1300/X1M/EW, KEH-1300SDK/X1M/GR and KEH-1400/X1M/IT FM/AM Tuner Unit Parts Lists enumerate the parts which differ from those enumerated in the KEH-1400/X1M/UC, KEH-1450/X1M/ES, KEH-1311/X1M/UC, KEH-1100/X1M/UC and KEH-1150/X1M/ES Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-1400/X1M/UC, KEH-1450/X1M/ES, KEH-1311/X1M/UC, KEH-1100/X1M/UC and KEH-1150/X1M/ES FM/AM Tuner Unit Parts List is given on page 14.

FM/AM Tuner Unit

TIVI/AIVI Turier Offic		
	1400/X1M/UC, 1100/X1M/UC, 1450/X1M/ES,	1300/X1M/EW, 1300SDK/X1M/GR
	1150/X1M/ES, 1311/X1M/UC	1400/X1M/IT
	CWE1417	CWE1416
Circuit Symbol & No.	Part No.	Part No.
AR 1		DSP-201M
CF 51,52,53	CTF1290	CTF1292
D 1,2	RD39JS	
L 6		LCTBR15K608
Q 154		DTC124EU
Q 165	••••	2SC2412KLN
TC 1		CCL1042
ÍR 1	RS1/16S225J	RS1/16S0R0J
R2	RS1/16S225J	
R 62	RS1/16S273J	RS1/16S393J
]		
R 154		RS1/16S104J
R 163	RS1/16S223J	RS1/16S222J
R 243	RS1/16S183J	RS1/16S123J
R 244	RS1/16S472J	RS1/16S103J
C 15	CCSRCH060D50	****
	000,101,000,000	
C 26	CCSRCH101J50]
C 60	CKSRYB102K50	
C 63	CEAR22M50LL	CEAR15M50LL
C 245	CKSRYB183K25	CKSRYB123K25
0 270	LONGITIO TO TO THE TOTAL TO THE TOTAL TOTA	011011101201120

9. BLOCK DIAGRAM

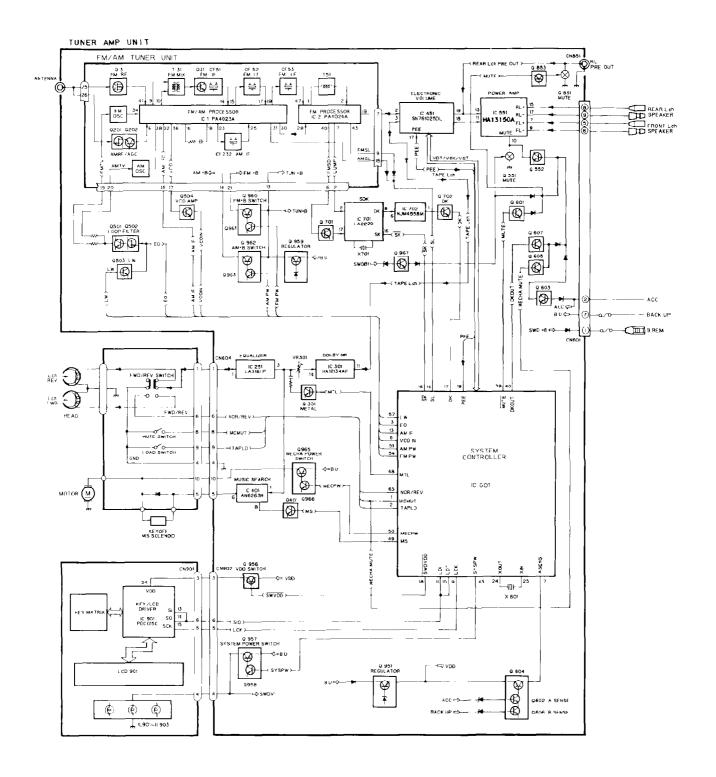


Fig. 5

Fig. 6 MOTOR MOTOR TUNER AMP UNIT mounted on this P2B include all necessary parts for several destinations. r information for respective destinations, be sure to check with the schematic diagram. KEYOFF MS SOLENOID 00000 501 FWD/REV SW CASSETTE P.C.BOARD Trees and the contract of the S FWD/REV PB HEAD HDI KEY BOARD UNIT NOTE: Q702 Q951 Q960 Q963 Q503 Q501 Q604 1C401 0965 1C451 0966 0601 0603 2853 9701 9958 2961 4962 10702 IC601 Q607 Q605 2506 9606 10551 Q502 Q602 Q504 0301 |C301 0956 0302 0851 0957 Q852 IC70I 10251 0552 -1-2-3-4-5-6-7-8-9-10-1-2 000000000 KEY BOARD UNIT 2 COURT SEED OF THE SEED OF TH ű TUNER AMP UNIT -0-FM/AM TUNER UNIT 0

KEH-1400,1450,1311,1100,1150,1300,1300SDK

10. CONNECTION DIAGRAM

►CORD ASSY

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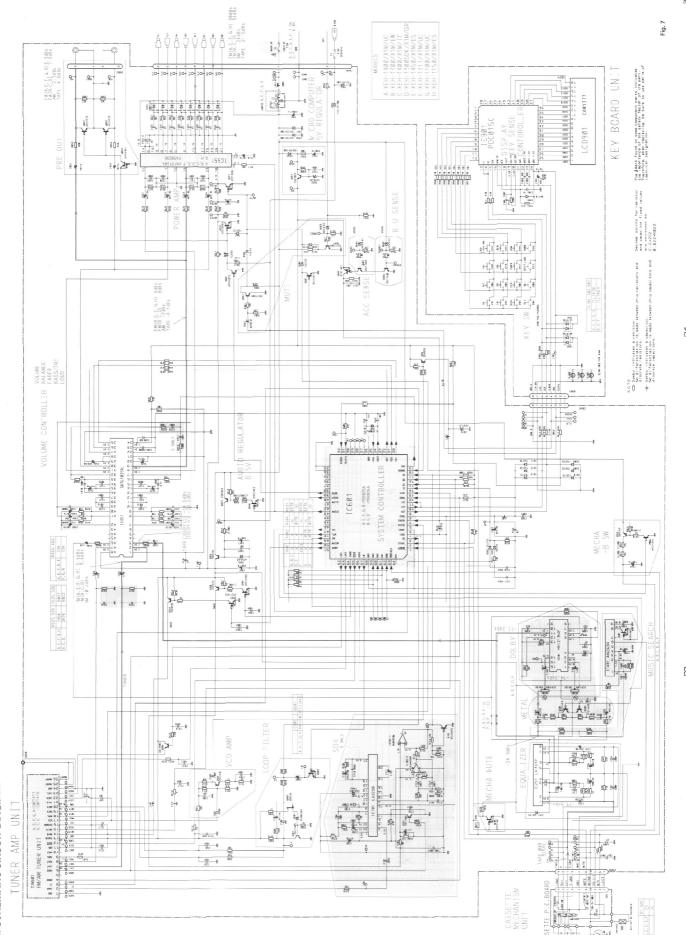
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11. SCHEMATIC CIRCUIT DIAGRAM

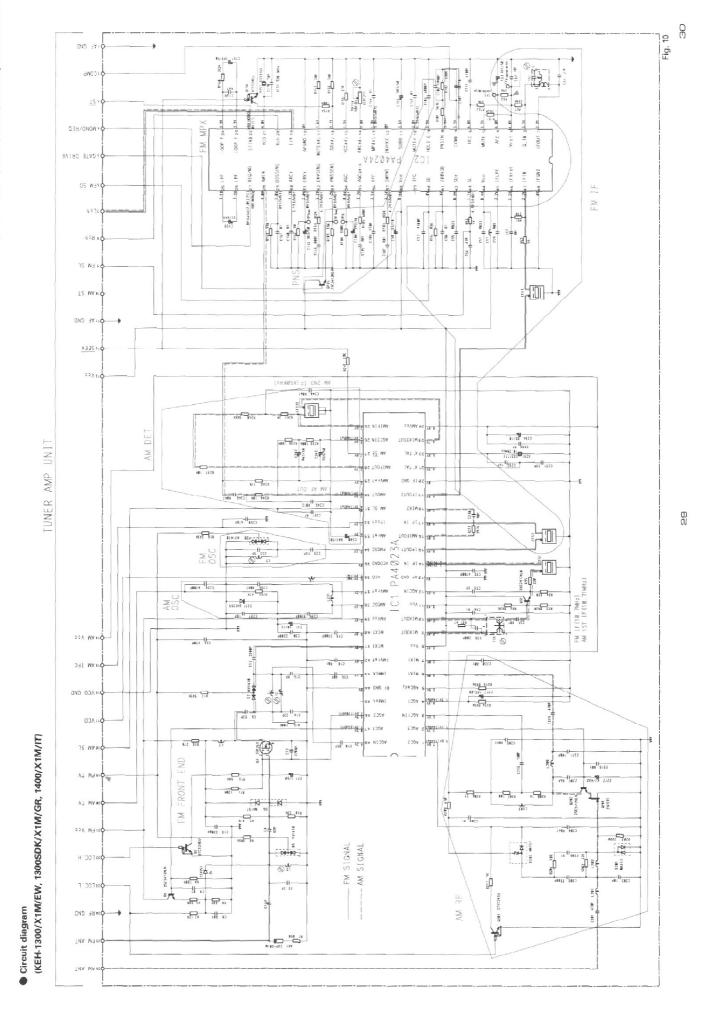
NOTE:

Fig.8

Fig. 9

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13. EXPLODED VIEW AND PARTS LIST

13.1 CHASSIS

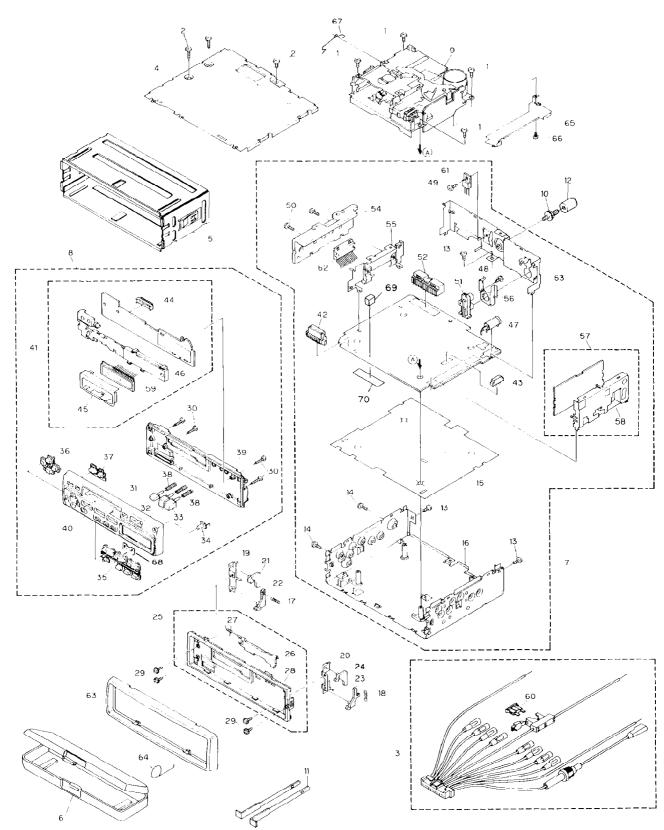


Fig. 11

NOTE:

● Parts marked by "*" are generally unavailable because they are not in our Master Spare Parts List.

● Parts List(KEH-1400/X1M/UC)

Mark	No.	Description	Part No.	Mark No.	Description	Part No.
	1	Screw	BSZ26P050FMC	46	Conductor	CNV4442
	2	Screw	BSZ30P100FMC	47	Antenna Jack(CN501)	CKX1006
	3	Cord Assy	CDE4951	48	Screw	BPZ26P060FMC
		Case	CNB2010	49	Screw	BSZ26P060FMC
		Holder	CNC5394		Screw	BSZ26P080FMC
	J	rolder	01103034	30	301011	D32201 0001 WIC
		Detach Case	CNS3860		Pin Jack(CN851)	CKB1028
		Tuner Amp Assy	CWM4583		Plug(CN601)	CKM1226
		Detach Grille Assy	CXA8545		Panel	CNB2014
		Cassette Mechanism Unit	EXK3435	54	Heat Sink	CNC6217
	10	Screw	CBA1304	55	Holder	CNC6372
	11	Handle	CNC5395	56	Holder	CNC6531
	12	Bush	CNV3930	57	FM/AM Tuner Unit	CWE1417
		Screw	BSZ30P060FMC		Holder	CNC6555
		Screw	BSZ30P100FMC		LCD	CAW1377
		Insulator	CNM4625		Auto Fuse(7.5A)	CEK1135
	13	insulator	CINIVI4025	00	Auto Fuse(7.5A)	CENTISS
		Chassis Unit	CXA8558		Transistor(Q959)	2SD2395
		Spring	CBH1834	62	IC(IC551)	HA13150A
	18	Spring	CBH1835	63	Panel	CNS3862
	19	Bracket	CNC6135	64	Spring	CBH1650
	20	Bracket	CNC6136	65	Cover	ENC1452
	21	Arm	CNV4358	66	Screw	BSZ23P050FMC
		Arm	CNV4359		Spring	EBH1585
		Arm	CNV4437		•••••	22000
		Arm	CNV4676		Spacer	CNM4919
		Panel Unit	CXA8605		Spacer	CNM4921
	20	Deve	0474700			
		Door	CAT1762			
_		Spring	CBH1838			
*		Panel	CNS3768			
		Screw	PMS20P030FZK			
	30	Screw	BPZ20P120FZK			
	31	Button(♠)	CAC4613			
	32	Button(⊲⊲)	CAC4614			
		Button(⊳⊳)	CAC4615			
		Button(♠)	CAC4612			
		Button(1,2,3,4,5,6,S)	CAC4616			
	26	Button(< , >,+,-)	CAC4617			
		Button(TUNER,BAND)				
			CAC4714			
		Spring	CBH1836			
		Cover	CNS3822			
	40	Grille	CNS3832			
	41	Key Board Unit	CWM4585			
		Connector(CN902)	CKS2884			
		Connector(CN604)	CKS3362			
		Connector(CN901)	CKS2883			
		Holder	CNC6314			
	73		5,100019			

◆ The KEH-1300/X1M/EW, KEH-1300SDK/X1M/GR, KEH-1400/X1M/IT, KEH-1450/X1M/ES, KEH-1311/X1M/UC, KEH-1100/X1M/UC and KEH-1150/X1M/ES Parts Lists enumerate the parts which differ from those enumerated in the KEH-1400/X1M/UC Parts List only. The parts other than those enumerated in the former are identical with those in the latter, to which you are requested to refer, accordingly. The KEH-1400/X1M/UC Parts List is given on page 31.

		1400/X1M/UC	1450/X1M/ES	131 <u>1/X1M/UC</u>	1100/X1M/UC	1150/X1M/ES
Mark No.	Description	Part No.	Part No.	Part No.	Part No.	Part No.
3	Cord Assy	CDE4951	CDE4951	CDE4951	CDE4908	CDE4908
7	Tuner Amp Assy	CWM4583	CWM4592	CWM4586	CWM4589	CWM4595
8	Detach Grille Assy	CXA8545	CXA8551	CXA8547	CXA8549	CXA8553
9	Cassette Mechanism Unit	EXK3435	EXK3435	EXK3435	EXK3415	EXK3415
25	Panel Unit	CXA8605	CXA8605	CXA8605	CXA8845	CXA8845
40	Grille	CNS3832	CNS3834	CNS3833	CNS3835	CNS3836
41	Key Board Unit	CWM4585	CWM4594	CWM4588	CWM4591	CWM4597
60	Auto Fuse(7.5A)	CEK1135	CEK1135	CEK1135		
62	IC(IC551)	HA13150A	HA13150A	HA13150A	PA3029B	PA3029B

		1400/X1M/UC	1300/X1M/EW	1400/X1M/IT	1300SDK/X1M/GR
Mark No.	Description	Part No.	Part No.	Part No.	Part No.
3	Cord Assy	CDE4951	CDE4950	CDE4950	CDE4950
7	Tuner Amp Assy	CWM4583	CWM4577	CWM4577	CWM4580
8	Detach Grille Assy	CXA8545	CXA8538	CXA8540	CXA8542
16	Chassis Unit	CXA8558	CXA8558	CXA8558	CXA8662
25	Panel Unit	CXA8605	CXA8837	CXA8838	CXA8837
31	Button(♠)	CAC4613	CAC4531	CAC4613	CAC4531
32	Button(◁◁)	CAC4614	CAC4532	CAC4614	CAC4532
33	Button(▷▷)	CAC4615	CAC4533	CAC4615	CAC4533
34	Button(⊈)	CAC4612	CAC4539	CAC4612	CAC4539
35	Button(1,2,3,4,5,6,\$)	CAC4616	CAC4591	CAC4616	CAC4591
36	Button(<, ▷,+,-)	CAC4617	CAC4592	CAC4617	CAC459
37	Button(TUNER,BAND)	CAC4714	CAC4593	CAC4714	CAC4593
39	Cover	CNS3822	CNS3767	CNS3822	CNS3767
40	Grille	CNS3832	CNS3830	CNS3831	CNS3821
41	Key Board Unit	CWM4585	CWM4579	CWM4711	CWM4582
57	FM/AM Tuner Unit	CWE1417	CWE1416	CWE1416	CWE1416
63	Panel	CNS3862			
64	Spring	CBH1650			

13.2 CASSETTE MECHANISM UNIT

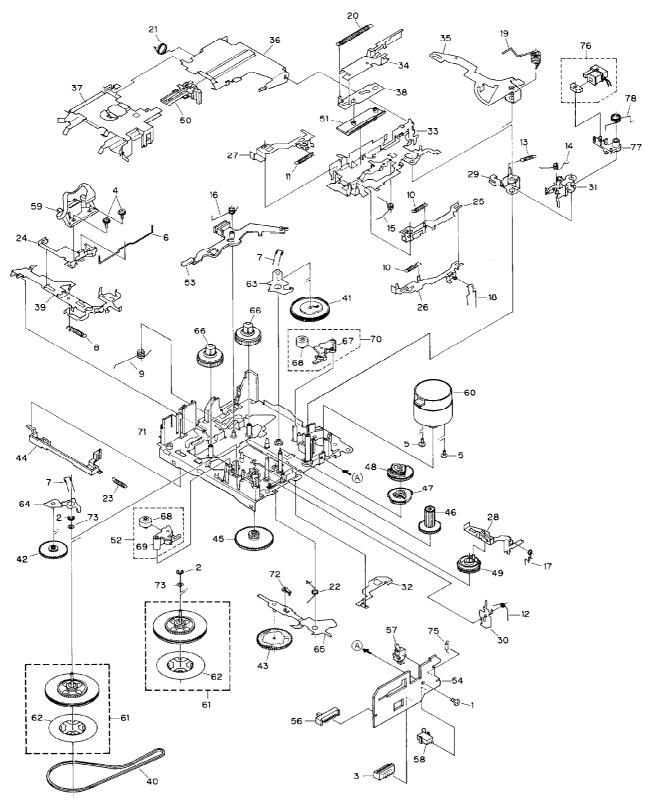


Fig. 12

● Parts List

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BSZ23P050FMC	46	Gear	ENV1475
2	Washer	CBG1003	47	Gear	ENV1493
	Connector(CN1)	CKS2829		Gear	ENV1477
	Screw(M2x5)	EBA1028		Gear	ENV1478
	Screw(M2x2.5)	EBA1037		Lever	ENV1480
3	OCI GW(IVIZAZ.O)	LUMIOU	50	20401	21111700
	Spring	EBH1554		Lever	ENV1487
7	Spring	EBH1555	52	Roller Unit	EXA1461
8	Spring	EBH1556	53	Arm	ENV1489
9	Spring	EBH1557	54	P.C.Board	ENP1148
10	Spring	EBH1558	55	•••••	
11	Spring	EBH1559	56	Switch(FWD/REV)(S3)	ESH1006
	Spring	EBH1560		Switch(Load)(S1)	ESN1016
	Spring	EBH1561		Switch(Mute)(S2)	ESN1017
		EBH1562		Head Assy(HD1)	EXA1443
	Spring			• •	
15	Spring	EBH1563	60	Motor Unit(M1)	EXA1444
16	Spring	EBH1564	61	Flywheel Unit	EXA1468
17	Spring	EBH1565	62	Plate	ENC1423
	Spring	EBH1566	63	Arm Unit	EXA1447
	Spring	EBH1567	64	Arm Unit	EXA1448
	Spring	EBH1568		Arm Unit	EXA1449
	opg	25111000		7.11.11	270 (1745
21	Spring	EBH1569	66	Reel Unit	EXA1450
22	Spring	EBH1571	67	Pinch Holder	ENV1466
23	Spring	EBH1579	68	Pinch Roller	ENV1488
	Head Base	ENC1428	69	Pinch Holder	ENV1467
	Lever	ENC1429	70	Roller Unit	EXA1460
26	Lever	ENC1430	71	Chassis Unit	EXA1465
	Lever	ENC1431		Service Arm	FXX1048
	Lever	ENC1432		Washer	HBF-179
	Arm	ENC1433			
30	Arm	ENC1434	75	Diode(D1) (Except for KEH-1100/X1	1SR-35-100A M/UC, 1150/X1M/FS)
31	Arm	ENC1435		, , , , , , , , , , , , , , , , , , , ,	, :=
	Arm	ENC1451	76	Solenoid(SO1)	EXP1012
	Bracket	ENC1437	70	(Except for KEH-1100/X1	
	Lever	ENC1437 ENC1438	77	Arm	ENV1491
	Arm		,,	(Except for KFH-1100/X1	
35	Arm	FNC1439	78	Spring	EBH1582
36	Frame	ENC1440	, 0	(Except for KEH-1100/X1	
	Holder	ENC1441			
38	Lever	ENC1446			
	Lever	ENC1454			
	Belt	ENT1027			
<i>A</i> 1	Gear	ENV1469			
	Gear	ENV 1409 ENV 1470			
	Gear	ENV1471			
	Lever	ENV1472			
45	Gear	ENV1474			

14. PACKING METHOD

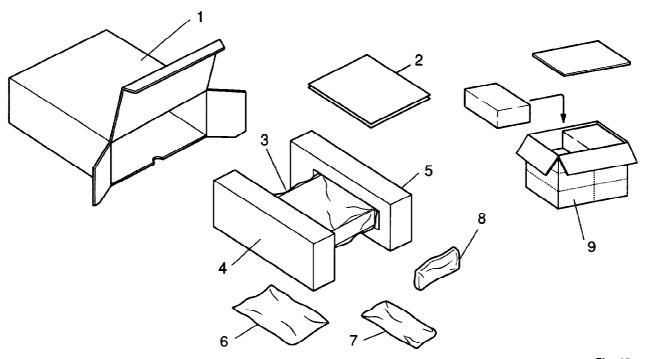


Fig. 13

Parts List

		KEH-1400/X1M/UC	KEH-1450/X1M/ES	KEH-1311/X1M/UC	KEH-1100/X1M/UC	KEH-1150/X1M/ES
Mark No.	Description	Part No.				
1	Carton	CHG2907	CHG2911	CHG2915	CHG2927	CHG2931
2	Owner's Manual	CRD1968	CRD1969	CRD1968	CRD1968	CRD1969
3	Polyethylene Bag	CEG1173	CEG-162	CEG1173	CEG1173	CEG-162
4	Protector(L)	CHP1607	CHP1607	CHP1607	CHP1607	CHP1607
5	Protector(R)	CHP1606	CHP1606	CHP1606	CHP1606	CHP1606
6	Accessory Assy	CEA2002	CEA2002	CEA2002	CEA2002	CEA2002
7	Cord Assy	CDE4951	CDE4951	CDE4951	CDE4908	CDE4908
8	Detach Case	CNS3860	CNS3860	CNS3860	CNS3860	CNS3860
9	Contain Box	CHL2907	CHL2911	CHL2915	CHL2927	CHL2931

		KEH-1300/X1M/EW	KEH-1400/X1M/IT	KEH-1300SDK/X1M/GR
Mark No.	Description	Part No.	Part No.	Part No.
1	Carton	CHG2895	CHG2903	CHG2899
2-1	Owner's Manual	CRD1965		CRD1967
2-2	Owner's Manual	CRD1966	CRD1966	
2-3	Warranty Card	CRY1087	CRY1087	CRY1087
* 2-4	Passport			CRY1013
3	Polyethylene Bag	CEG-162	CEG-162	CEG-162
4	Protector(L)	CHP1607	CHP1607	CHP1607
5	Protector(R)	CHP1606	CHP1606	CHP1606
6	Accessory Assy	CEA1917	CEA1917	CEA1917
7	Cord Assy	CDE4950	CDE4950	CDE4950
8	Detach Case	CNS3860	CNS3860	CNS3860
9	Contain Box	CHL2895	CHL2903	CHI 2899

Owner's Manual

Part No.	Model	Language
CRD1968	KEH-1400/X1M/UC	English, French, Spanish
	KEH-1311/X1M/UC	
	KEH-1100/X1M/UC	
CRD1969	KEH-1450/X1M/ES	English, French, Spanish, Arabic
	KEH-1150/X1M/ES	
CRD1965	KEH-1300/X1M/EW	English, Spanish, German, French
CRD1966	KEH-1300/X1M/EW	Italian,Dutch
	KEH-1400/X1M/IT	
CRD1967	KEH-1300SDK/X1M/GR	German,French

Accessory Assy

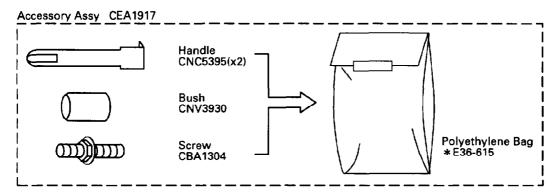


Fig. 14

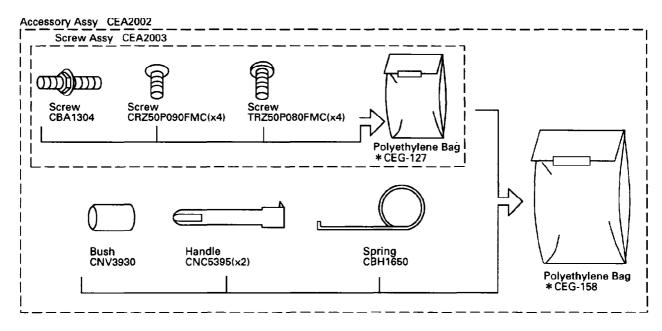


Fig. 15